

# Environmental Product Declaration (EPD)

in accordance with  
EN15804:2012+A2:2019



## Product group

### Cellular PVC Coloured & Foiled Profiles

Cellular PVC coloured & foiled profiles are manufactured by extruding an expanding, or foaming PVC formulation, which produces a strong, lightweight board. Colour finishes are achieved by either adding a pigment to the skin or applying a laminate foil.

Cellular PVC coloured & foiled profiles include Roofline (fascia/soffit barge – eaves and verge), Cladding (external wall coverings) and Internal Trim (windowboards and trims, skirtings and architraves).

## Declared lifecycle stages

From raw material procurement to manufacturing (Cradle-to-gate with options) (product Stage A1-A3, construction stages A4-A5, use stages B1-B7, end-of-life stages C1-C4 and D).

## Declared functional unit

1kg of cellular PVC profiles.

## Global warming potential-total (GWP)

2.48 kg CO<sub>2</sub> eq/kg of product.

## Period of data collection

Manufacturers-specific data has been collected for the year 2024.

EPD N° Reference: BREG EN EPD No.: 000782

Date of issue: 02.04.2024

Valid until 12.04.2031

## Manufacturing site

Swish Building Products  
Pioneer House, Mariner,  
Lichfield Road Industrial Estate,  
Tamworth, Staffordshire,  
B79 7TF



EN 15804:2012+A2:2019  
BRE Global Scheme Document SD207  
BREG EN EPD No.: 000782

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